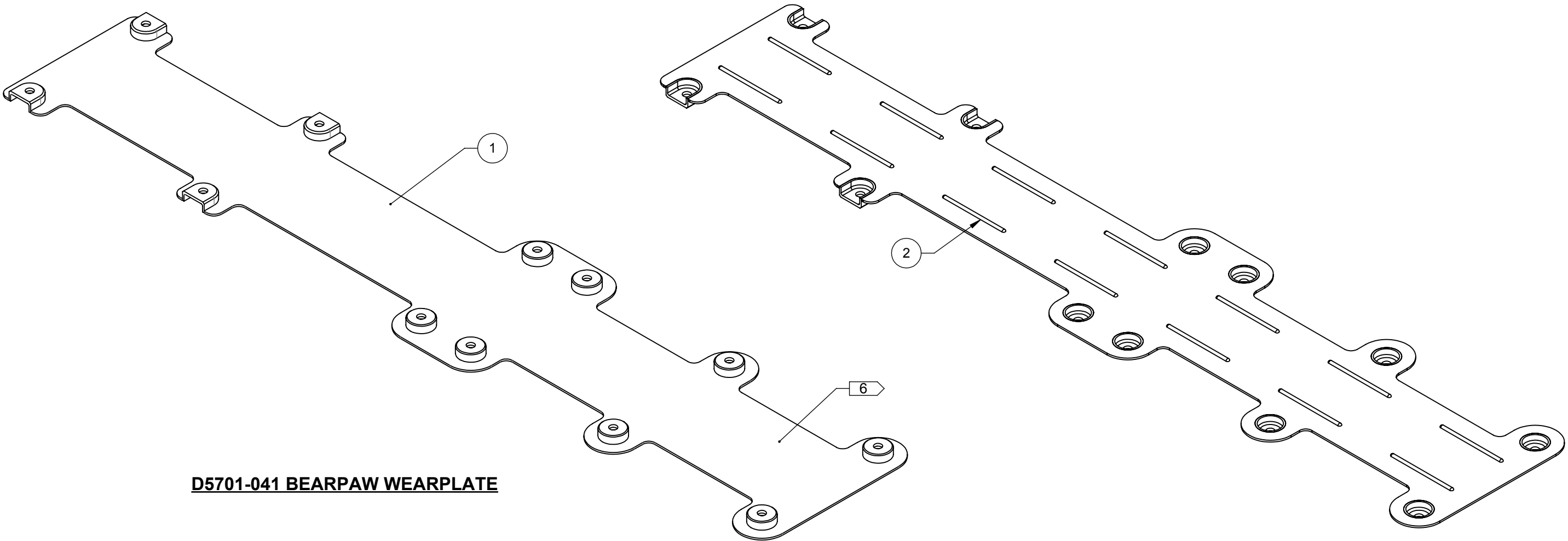


ITEM	QTY -041	P/N	DESCRIPTION
	X	D5701-041	BEARPAW WEARPLATE
1	1	D5701-043	WEARPLATE WELDMENT
2	A/R	8259 \ 2059B	HARD SURFACING

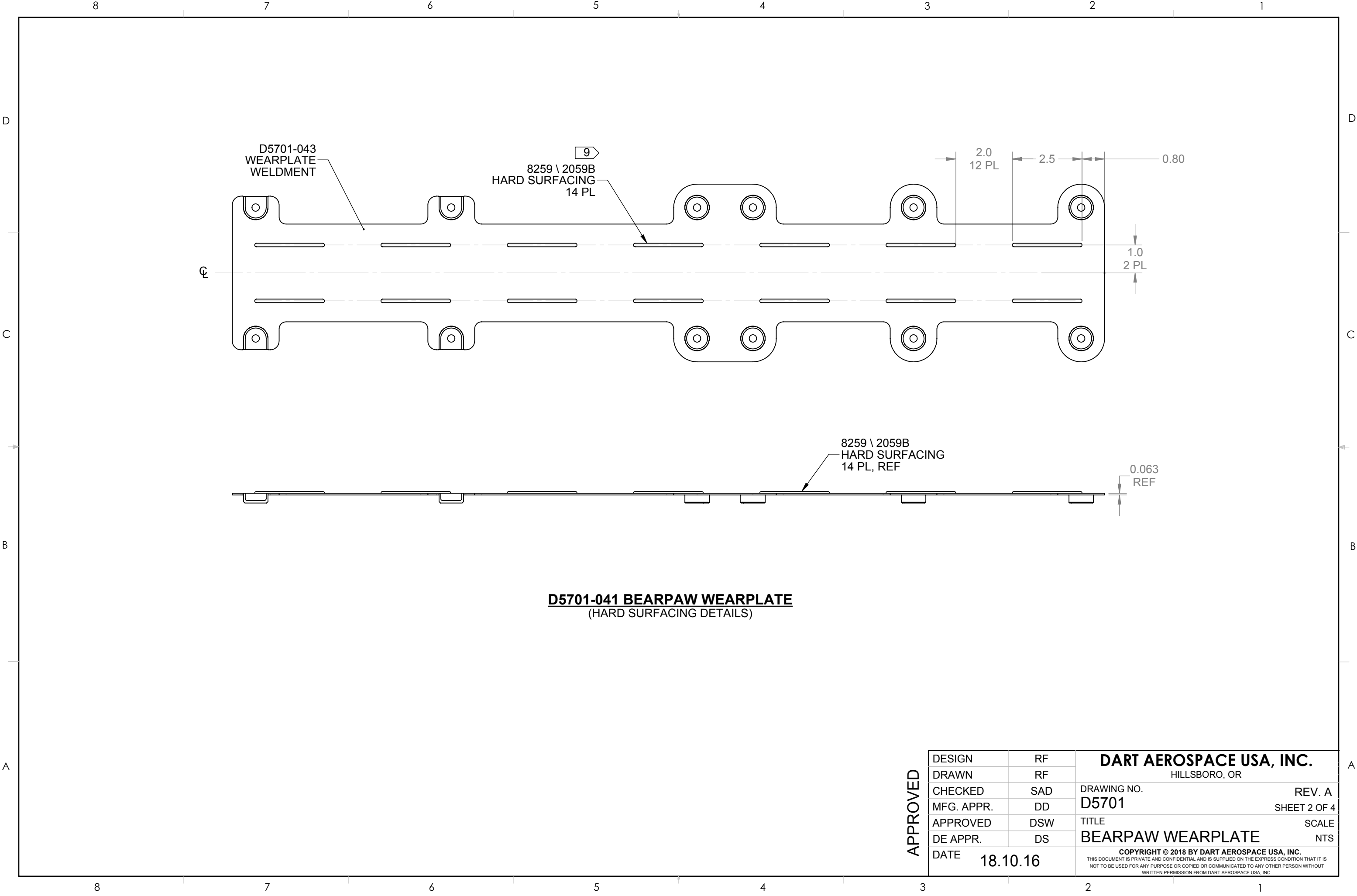


D5701-041 BEARPAW WEARPLATE

NOTES:
1) MATERIAL: N/A
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 2.73 lbs
8) WELDING: PER QSI 004
9) BUILDUP HARD SURFACING 0.06 - 0.13 THICK USING 8259 ROD PER QSI 004 SECTION 4.5 (AUTOMATED WELDING) OR
BUILDUP HARD SURFACING 0.06 - 0.13 THICK USING 2059B ROD PER QSI 004 SECTION 4.1 (MANUAL WELDING)

APPROVED

A	NEW ISSUE		RF	18.10.16
REV.	DESCRIPTION		BY	DATE
DESIGN	RF	DART AEROSPACE USA, INC. HILLSBORO, OR		
DRAWN	RF			
CHECKED	SAD	DRAWING NO.		REV. A
MFG. APPR.	DD	D5701		SHEET 1 OF 4
APPROVED	DSW	TITLE		SCALE
DE APPR.	DS	BEARPAW WEARPLATE		NTS
DATE	18.10.16	COPYRIGHT © 2018 BY DART AEROSPACE USA, INC. <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>		

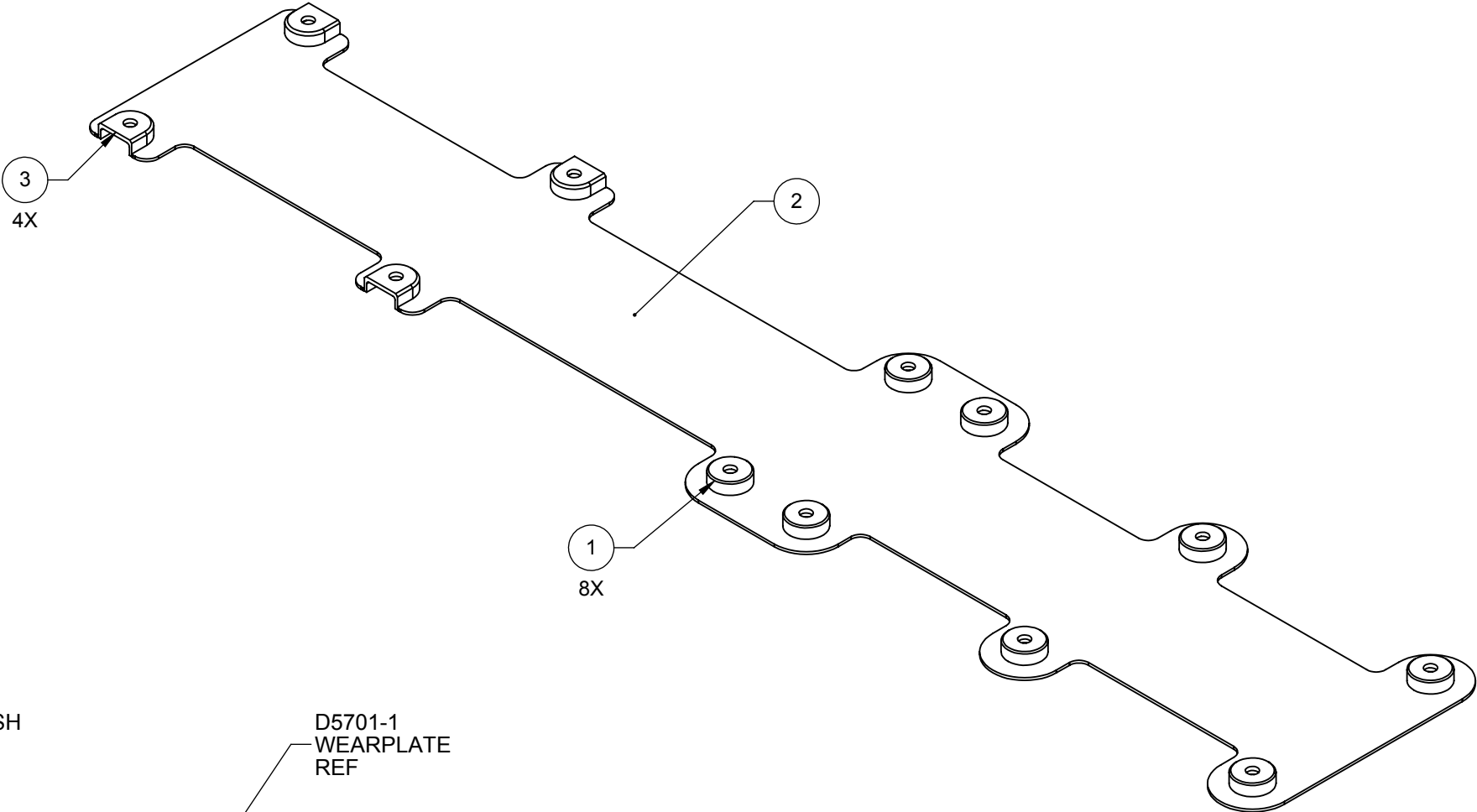


D5701-041 BEARPAW WEARPLATE
(HARD SURFACING DETAILS)

APPROVED

DESIGN	RF	DART AEROSPACE USA, INC. HILLSBORO, OR	
DRAWN	RF		
CHECKED	SAD	DRAWING NO.	REV. A
MFG. APPR.	DD	D5701	SHEET 2 OF 4
APPROVED	DSW	TITLE	SCALE
DE APPR.	DS	BEARPAW WEARPLATE	NTS
DATE	18.10.16	<small>COPYRIGHT © 2018 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	

ITEM	QTY -043	P/N	DESCRIPTION
	X	D5701-043	WEARPLATE WELDMENT
1	8	D3009-3	CUP
2	1	D5701-1	WEARPLATE
3	4	D5703-1	CUP



INSTALL D3009-3 AND D5703-1 FLUSH WITH THIS SURFACE TYP

0.291 REF

D5703-1 CUP 4 PL, REF

12 PL

1/32

D5701-1 WEARPLATE REF

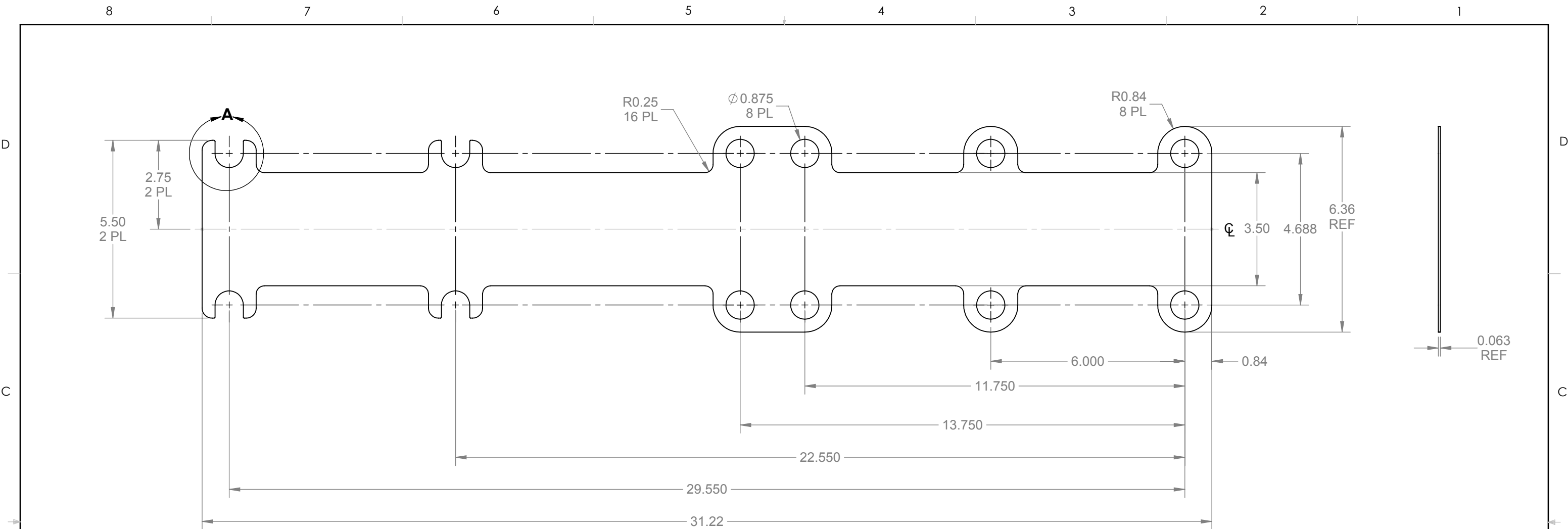
D3009-3 CUP 8 PL, REF

D5701-043 WEARPLATE WELDMENT
(CUP WELDING DETAILS)

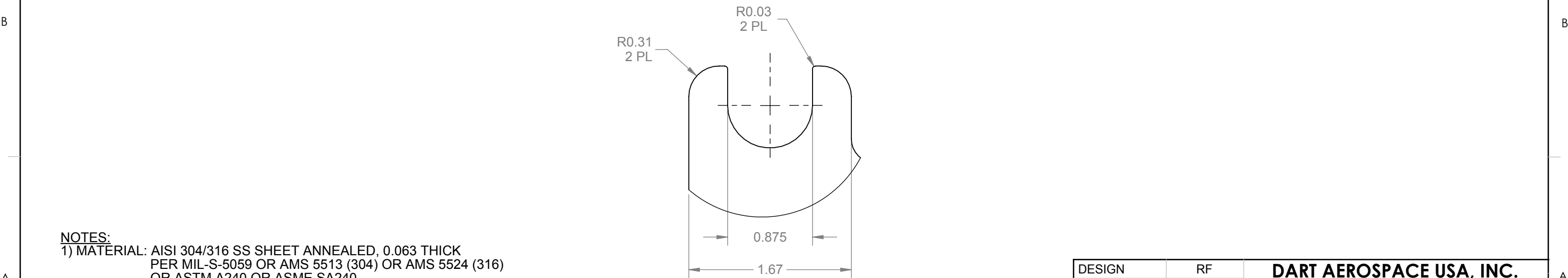
- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 2.58 lbs
 - 8) WELDING: PER QSI 004

APPROVED

DESIGN	RF	DART AEROSPACE USA, INC. HILLSBORO, OR	
DRAWN	RF		
CHECKED	SAD	DRAWING NO.	REV. A
MFG. APPR.	DD	D5701	SHEET 3 OF 4
APPROVED	DSW	TITLE	SCALE
DE APPR.	DS	BEARPAW WEARPLATE	NTS
DATE	18.10.16	COPYRIGHT © 2018 BY DART AEROSPACE USA, INC. <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	



D5701-1 WEARPLATE



- NOTES:**
- 1) MATERIAL: AISI 304/316 SS SHEET ANNEALED, 0.063 THICK
PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316)
OR ASTM A240 OR ASME SA240
REF DART SPEC M304S16GA2B
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 2.27 lbs

DETAIL A
(TAB DETAIL)
4 PL
SCALE 2X

APPROVED

DESIGN	RF	DART AEROSPACE USA, INC. HILLSBORO, OR	
DRAWN	RF		
CHECKED	SAD	DRAWING NO.	REV. A
MFG. APPR.	DD	D5701	SHEET 4 OF 4
APPROVED	DSW	TITLE	SCALE
DE APPR.	DS	BEARPAW WEARPLATE	NTS
DATE	18.10.16	<small>COPYRIGHT © 2018 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	